High-Gamma Automated Tuners (HGT™) And High-Power Automated Tuners

DATA SHEET / 4T-050G06

MODELS:

XT981HL13 XT981AL14 XT981HL14 XT981BL10 XT981HL15 XT981BL18 XT981HL16 XT981VL10

XT-SERIES TUNERS REPRESENT THE NEXT EVOLUTION IN TUNER TECHNOLOGY. FASTER, MORE ACCURATE, MORE REPEATABLE.

Products covered by one or more of the following patents 9,209,786 / 8,823,392 / 7,589,601 B2

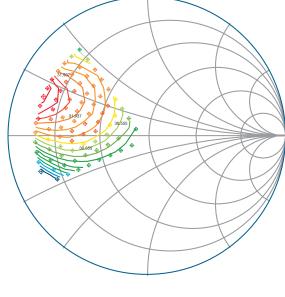


What is load pull?

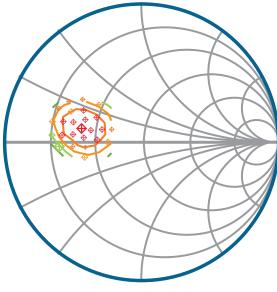
Load Pull is the act of presenting a set of controlled impedances to a device under test (DUT) and measuring a set of parameters at each point. By varying the impedance, it is possible to fully characterize the performance of a DUT and use the data to:

- > Verify simulation results of a transistor model (model validation)
- Gather characterization data for model extraction (behavioral model extraction)
- Design amplifier matching networks for optimum performance (amplifier design)
- > Ensure a microwave circuit's ability to perform after being exposed to high mismatch conditions (ruggedness test)
- > Confirm the stability or performance of a microwave circuit or consumer product under non-ideal VSWR conditions (stability/performance/ conformance/antenna test)

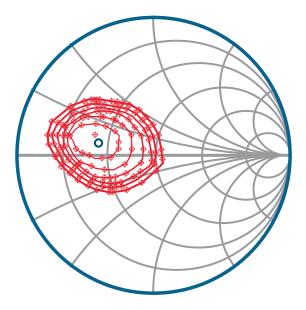
Example of load pull measurements with Output Power (Pout) contours plotted on a Smith Chart.



Iso Pout Contours Measured @ 1.85 GHz



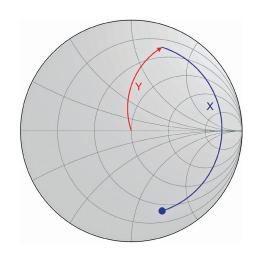
Iso Pout Contours Simulated @ 1.85 GHz



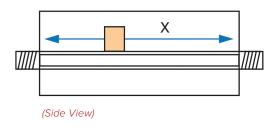
Slide-Screw Impedance Tuner

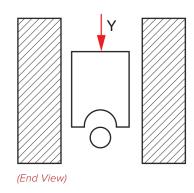
One tool available to vary the impedances presented to a DUT is the slide-screw impedance tuner. The slide-screw tuner is based on a 50Ω slabline and a reflective probe, sometimes referred to as a slug. Ideally, when the probe is fully retracted, the tuner presents a near- 50Ω impedance represented by the center of a normalized Smith Chart. As the probe is lowered into the slabline (Y-direction) it interrupts the electric field that exists between the center conductor and walls of the slabline, reflects some

of the energy back towards the DUT, creates a capacitance and increases the magnitude of reflection (represented by the red curve on the Smith Chart at right). As the probe travels along the slabline (X-direction), the distance between the probe and the DUT is altered, thereby rotating the phase of the reflection (represented by the blue curve on the Smith Chart). It is therefore possible to recreate nearly any arbitrary impedance without the need of discrete components (lumped elements or transmission lines).

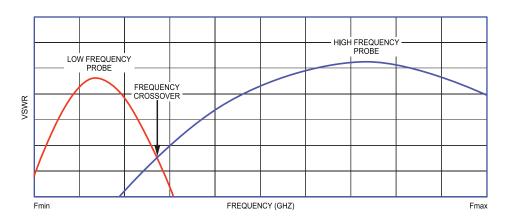


Simplified representation of a slide-screw tuner.





The probes used in slide-screw tuners are wideband in nature, and have similar reflective properties over a wide range of frequencies. In order to increase the overall useful bandwidth of the tuner, two probes of varying dimensions are independently used within a tuner; one for low frequencies and one for high frequencies. In this manner, it is common for slide-screw tuners to achieve an overall frequency range of several octaves to over a decade.



VSWR versus Frequency of a two-probe slide-screw tuner.

Pre-Calibration (Pre-Characterization)

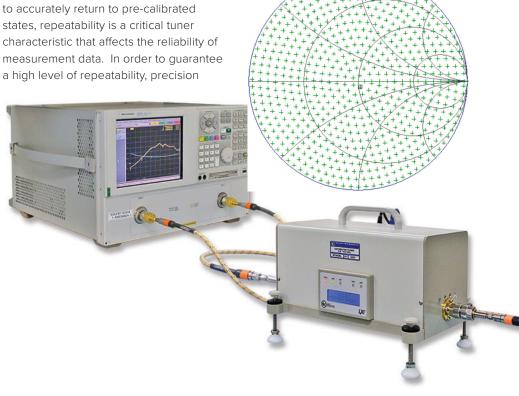
Slide-screw tuners are available in both manual and automated varieties. While they both work on the same slabline and capacitive probe technique, automated tuners have the ability to be pre-calibrated. Pre-calibration involves recording the s-parameters of each probe at varying X and Y positions for the frequencies of interest using a calibrated vector network analyzer. In general, X and Y positions are selected such that an even distribution of impedances are recorded over the Smith Chart. Once the calibration data is stored in a lookup table, the VNA is no longer required to use the tuner; the tuner 'knows' how to present impedances accurately without VNA verification.

Tuner Repeatability

Tuner repeatability is defined as the vector difference between the precalibrated s-parameter data and subsequent s-parameter measurements after movement, when returning the probe to a given X and Y position.

Since the impedances presented to the DUT are reliant on the tuner's ability to accurately return to pre-calibrated states, repeatability is a critical tuner characteristic that affects the reliability of measurement data. In order to guarantee a high level of repeatability, precision

mechanics and motors within the tuner are used to return the probe to its precalibrated positions with s-parameter vector differences of -40 to -50dB or better (see specific tuner model pages 6 through 14 for typical repeatability graphs).

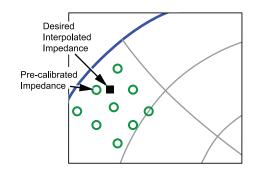


Tuning Accuracy and Interpolation

During pre-calibration, the tuner's s-parameters are recorded at a user-definable number (normally between 300-3000) of X and Y positions giving an even distribution over the Smith Chart. However, an arbitrary load impedance that falls between pre-calibrated states might be required. To achieve a high level of accuracy, a two-dimensional algorithm is used to interpolate between the closest pre-calibrated impedances

in order to determine the new physical X and Y positions of the desired interpolated impedance. Interpolation increases the number of tunable impedances well beyond the initial precalibration range.

Given a sufficiently dense pre-calibration look-up table, a tuner's repeatability (ability to return to pre-calibrated states) and accuracy (ability to interpolate between pre-calibrated states) offer similar performances.



Patented XT Tuner Technology

(U.S. Patent No. 9,209,786)

XT Technology

XT-series tuners represent the next evolution in tuner technology. Faster, more accurate, more repeatable.

Upgraded mechanics result in a 20%-75% faster mechanical movement¹, 30%-40% faster tuner characterization² and 20%-25% faster VSWR test³.

Linear encoders on the horizontal axis ensure accurate carriage positioning and improve repeatability by 5-10dB⁴.

High-Speed Profile

Optional High Speed Profile further improves XT tuner speed and results in a 40%-100% faster mechanical movement¹, 50%-85% faster tuner characterization² and 35%-40% faster VSWR test³.

HIGH-SPEED PROFILE HAS BEEN OPTIMIZED FOR CONNECTORIZED MEASUREMENTS.

- ¹ MT981VL10 vs XT981VL10 moving in 1-360 degree steps at 2.45 GHz and 5.5 GHz.
- ² MT981VL10 vs XT981VL10 characterized at 550 points with N5242A PNA-X at 2.45 GHz and 5.5 GHz.
- ³ MT981VL10 vs XT981VL10 tuning VSWR circle of 10:1 with 10 degree steps at 2.45 GHz and 5.5 GHz.
- ⁴ MT981VL10 vs XT981VL10; Repeatability defined as re-measuring characterized state.



Patented Embedded Tuner Controller

(U.S. Patent No. 8,823,392)

All Maury slide-screw automated impedance tuners are equipped with a patented embedded controller (U.S. Patent No. 8,823,392) with onboard microprocessor and memory. After precalibration, the lookup table is copied onto the tuner's embedded flash memory storage, as are any s-parameter files of passive components that will be used with the tuner (adapters, cables, fixtures, probes, attenuators...). The tuner's onboard microprocessor will use the lookup table and component s-parameter blocks to calculate the probe positions required to present an arbitrary load impedance taking into account (deembedding) all adapter/fixture losses

between the tuner and DUT, and all back-side losses between the tuner and the measurement instrument, as well as possible non-50 Ω terminations.

Tuner control settings including IP address and firmware upgrade.

Direct ASCII commands can be sent through raw TCP/IP interface over Ethernet or USB and used with any socket programming language or through any Telnet client program in any operating system. Commands include direct impedance tuning, reference-plane shifting, VSWR testing and more.

Parameter	Value				
Manufacturer	Maury Microwave Corporation				
Instrument Model	MT982-EL30				
Serial Number	5270				
Firmware Revision	3.4-1.24				
Description	Maury MT982-EL30 - 5270				
LXI Extended Features	LXI Core Functions				
LXI Version	1.4				
mDNS-Hostname	169.254.6.77, MT982-EL30-5270.local				
IP Address	169.254.6.77				
MAC Address	fc:6c:31:00:00:e6				
Device Address	TCPIP0::169.254.6.77::5025::SOCKET				
Telnet Address	telnet://169.254.6.77:5024				

Parameter	Currently in use			
VXI-11 Discovery	On			
mDNS Discovery	On			
DHCP	On			
Auto-IP	On			
Network-Hostname	MT982-EL30-5270.local			
IP Address	169.254.6.77			
Netmask	255.0.0.0			
Gateway	0.0.0.0			
Dynamic DNS Updates	On			
Manual DNS	Off			
Domain	Belkin			
Primary DNS	10.10.1.17			
Secondary DNS	10.10.1.19			
Description	Maury MT982-EL30 - 5270			
Web Password	hidden			

Edit Configuration

MTUNE Tuner Characterization and Control Software

Introduction

MTUNE is a software package that allows device calibration/characterization and control of multiple tuner configurations for automated impedance tuning. It may be used in any application requiring the ability to match the impedance of a microwave circuit element or to establish specific impedances at a terminal interface at various frequencies. The software provides a standalone server (API) for remote communication for advanced use as well as interactive user interface to guide the user through the calibration and tuning process.

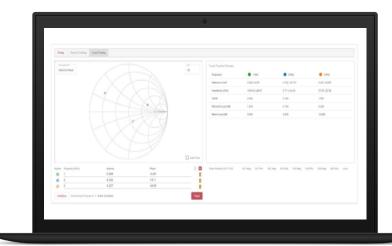
Software Features:

- > Desktop and cloud-based applications enhances user flexibility
- > Modern wizard-driven GUI with support for most commercial VNAs
- > Automatic instrument identification for easy setup
- > Stay up-to-date with software update reminders
- > Enhanced user support with direct ticketing and error logging

New and Updated Capabilities:

- > Faster multi-frequency tuner characterization
- > New tuner characterization validation process
- > Enhanced frequency interpolation
- > New non-harmonically related multi-frequency impedance tuning

MTUNE3 is compatible with all MT-series and XT-series tuners with embedded controllers, and can be downloaded from https://www.maurymw.com/product-category/device-char-acterization/software/mtune/





High-Gamma™ & High-Power Automated Tuners

Available Models — XT981()L Series

Model	Frequency Range (GHz)	Matching Range		Power	Vector	Insertion Loss	Mating Surface	
		Minimum	Typical ¹	Capability ²	Repeatability (Minimum)	(Probes Fully Retracted)	Dimensions	
XT981HL13	0.80 – 6.5	100:1	200:1	250 W CW	-40 dB	- 0.3 dB	18.69" [474.7 mm]	
	6.5 – 8.0	60:1	100:1					
XT981HL14	1.8 – 8.0	100:1	100:1 200:1				13.19" [335.0 mm]	
XT981HL15	0.65 – 6.0						24.69" [627.1 mm]	
XT981HL16	0.65 - 8.0	40:1	100:1				24.69" [627.1 mm]	
XT981AL14	0.225 – 4.0	15:1		2.5 kW PEP			37.19" [944.6 mm]	
XT981BL10	0.40 - 4.0		25:1		_50 dB		24 60" [6271 mm]	
XT981BL18	0.40 - 8.0	10:1			-40 dB		24.69" [627.1 mm]	
XT981VL10	0.60 - 5.5	40:1	50:1	EO:1		–50 dB		18.69" [474.7 mm]
	5.5 – 6.5	25:1			-50 UB		10.09 [4/4./ 111111]	

¹ Defined as the minimum VSWR over 70% of the frequency range.

Accessories Provided

Each XT981()L series tuner is provided with one (1) MT1020F power supply, one (1) USB cable, one (1) Ethernet cable, one (1) USB to Ethernet adapter, and one (1) operating manual.

Recommended Accessories

2698C2 Torque Wrench

Recommended for tightening 7mm precision connectors to the proper in. lbs without over-torquing the connection.

A028D 7mm Connector Gage Kit

Recommended for checking the critical interface dimensions of precision 7mm connectors. Dial indicator style. Threadon connector.

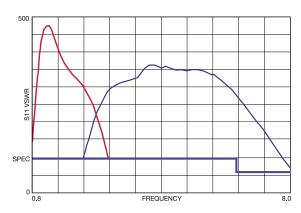
8022S/8022T Precision 7mm/3.5mm (Female & Male) Adapters

Maury metrology-grade precision 7mm/3.5mm (female) and 7mm/3.5mm (male) adapters.



² Power rated at maximum VSWR.

Exemplary Performance Data for Model XT981HL13 High-Gamma™ Automated Tuners



VSWR versus Frequency for XT981HL13 automated tuners.



XT981 HL13

Products covered by one or more of the following patents 9,209,786 / 8,823,392 / 7,589,601 B2

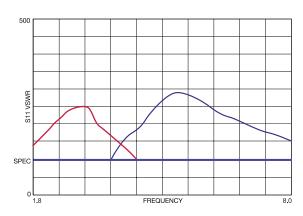
Specifications

Frequency Range -- 0.8 to 8.0 GHz VSWR Matching Range

Minimum (0.8-6.5 GHz) -- 100:1 Minimum (6.5-8.0 GHz) -- 60:1 Typical (0.8-6.5 GHz) -- 200:1 ¹ Typical (6.5-8.0 GHz) -- 100:1 ¹ Step Size (Probes) -- 7.8 microinches ²
Step Size (Carriage) -- 234.4 microinches ²
Connectors -- Precision 7mm ³
Power Capability -- 250 W CW; 2.5 kW PEP ⁴
Vector Repeatability (Min.) -- -40 dB
Insertion Loss (probes fully retracted) -- 0.3 dB

- ¹ Minimum VSWR over 70% of the frequency range.
- ² Based on microstepping (1/16) the drive motors.
- ³ Precision 7mm per Maury data sheet 5E-060.
- ⁴ Power rated at maximum VSWR.

Exemplary Performance Data for Model XT981HL14 High-Gamma™ Automated Tuners



VSWR versus Frequency for XT981HL14 automated tuners.



XT981 HL14

Products covered by one or more of the following patents 9,209,786 / 8,823,392 / 7,589,601 B2

Specifications

Frequency Range -- 1.8 to 8.0 GHz VSWR Matching Range Minimum (1.8-8.0 GHz) -- 100:1 Typical (1.8-8.0 GHz) -- 200:1 Step Size (Probes) -- 7.8 microinches ² Step Size (Carriage) -- 234.4 microinches ² Connectors -- Precision 7mm ³ Power Capability -- 250 W CW; 2.5 kW PEP ⁴ Vector Repeatability (Min.) -- -40 dB Insertion Loss (probes fully retracted) -- 0.3 dB

- ¹ Minimum VSWR over 70% of the frequency range.
- ² Based on microstepping (1/16) the drive motors.
- ³ Precision 7mm per Maury data sheet 5E-060.
- ⁴ Power rated at maximum VSWR.

Exemplary Performance Data for Model XT981HL15 High-Gamma™ Automated Tuners



VSWR versus Frequency for XT981HL15 automated tuners.



XT981 HL15

Products covered by one or more of the following patents 9,209,786 / 8,823,392 / 7,589,601 B2

Specifications

Frequency Range -- 0.65 to 6.0 GHz VSWR Matching Range

Minimum (0.65-6.0 GHz) -- 100:1 Typical (0.65-6.0 GHz) -- 200:1 Step Size (Probes) -- 7.8 microinches ² Step Size (Carriage) -- 234.4 microinches ² Connectors -- Precision 7mm ³ Power Capability -- 250 W CW; 2.5 kW PEP ⁴ Vector Repeatability (Min.) -- -40 dB Insertion Loss (probes fully retracted) -- 0.3 dB

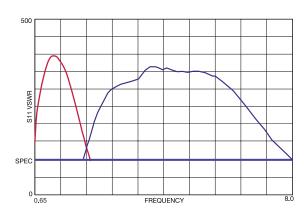
¹ Minimum VSWR over 70% of the frequency range.

² Based on microstepping (1/16) the drive motors.

³ Precision 7mm per Maury data sheet 5E-060.

⁴ Power rated at maximum VSWR.

Exemplary Performance Data for Model XT981HL16 High-Gamma™ Automated Tuners



VSWR versus Frequency for XT981HL16 automated tuners.



XT981 HL16

Products covered by one or more of the following patents 9,209,786 / 8,823,392 / 7,589,601 B2

Specifications

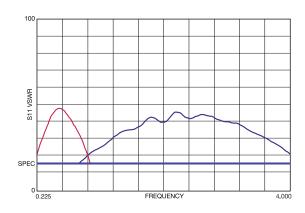
Frequency Range — 0.65 to 8.0 GHz VSWR Matching Range Minimum (0.65-8.0 GHz) — 40:1

Typical $(0.65-8.0 \text{ GHz}) - 40.1^{\circ}$

Step Size (Probes) — 7.8 microinches ²
Step Size (Carriage) — 234.4 microinches ²
Connectors — Precision 7mm ³
Power Capability — 250 W CW; 2.5 kW PEP ⁴
Vector Repeatability (Min.) — -40 dB
Insertion Loss (probes fully retracted) — 0.3 dB

- ¹ Minimum VSWR over 70% of the frequency range.
- ² Based on microstepping (1/16) the drive motors.
- ³ Precision 7mm per Maury data sheet 5E-060.
- ⁴ Power rated at maximum VSWR.

Exemplary Performance Data for Model XT981AL14 High-Power Automated Tuners





VSWR versus Frequency for XT981AL14 automated tuners.

XT981 AL14

Products covered by one or more of the following patents 9,209,786 / 8,823,392 / 7,589,601 B2

Specifications

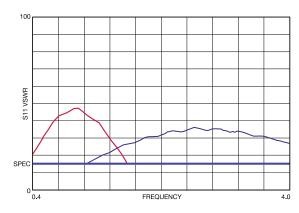
Frequency Range -- 0.225 to 4.0 GHz VSWR Matching Range

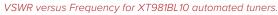
Minimum -- 15:1 Typical -- 25:1¹

Step Size (Probes) -- 7.8 microinches ² Step Size (Carriage) -- 234.4 microinches ² Connectors -- Precision 7mm ³ Power Capability -- 250 W CW; 2.5 kW PEP ⁴ Vector Repeatability (Min.) -- -50 dB Insertion Loss (probes fully retracted) -- 0.3 dB

- ¹ Defined as the minimum VSWR over 70% of the frequency range.
- ² Based on microstepping (1/16) the drive motors.
- ³ Precision 7mm per Maury data sheet 5E-060.
- ⁴ Power rated at maximum VSWR.

Exemplary Performance Data for Model XT981BL10 High-Power Automated Tuners







XT981 BL10

Products covered by one or more of the following patents 9,209,786 / 8,823,392 / 7,589,601 B2

Specifications

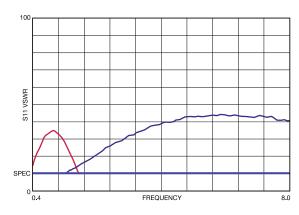
Frequency Range -- 0.4 to 4.0 GHz VSWR Matching Range

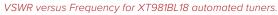
Minimum -- 15:1 Typical -- 25:1¹

Step Size (Probes) -- 7.8 microinches ² Step Size (Carriage) -- 234.4 microinches ² Connectors -- Precision 7mm ³ Power Capability -- 250 W CW; 2.5 kW PEP ⁴ Vector Repeatability (Min.) -- -50 dB Insertion Loss (probes fully retracted) -- 0.3 dB

- ¹ Defined as the minimum VSWR over 70% of the frequency range.
- ² Based on microstepping (1/16) the drive motors.
- ³ Precision 7mm per Maury data sheet 5E-060.
- ⁴ Power rated at maximum VSWR.

Exemplary Performance Data for Model XT981BL18 High-Power Automated Tuners







XT981 BL18

Products covered by one or more of the following patents 9,209,786 / 8,823,392 / 7,589,601 B2

Specifications

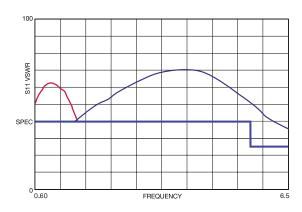
Frequency Range -- 0.4 to 8.0 GHz VSWR Matching Range

Minimum -- 10:1 Typical -- 25:1¹

Step Size (Probes) -- 7.8 microinches ² Step Size (Carriage) -- 234.4 microinches ² Connectors -- Precision 7mm ³ Power Capability -- 250 W CW; 2.5 kW PEP ⁴ Vector Repeatability (Min.) -- -40 dB Insertion Loss (probes fully retracted) -- 0.3 dB

- ¹ Defined as the minimum VSWR over 70% of the frequency range.
- ² Based on microstepping (1/16) the drive motors.
- ³ Precision 7mm per Maury data sheet 5E-060.
- ⁴ Power rated at maximum VSWR.

Exemplary Performance Data for Model XT981VL10 High-Power Automated Tuners



VSWR versus Frequency for XT981VL10 automated tuners.



XT981 VL10

Products covered by one or more of the following patents 9,209,786 / 8,823,392 / 7,589,601 B2

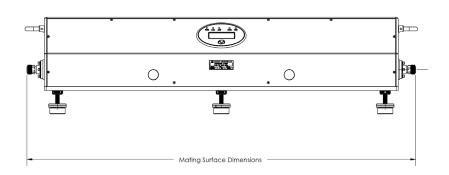
Specifications

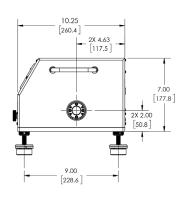
Frequency Range -- 0.60 to 6.5 GHz VSWR Matching Range

Minimum (0.60-5.5 GHz) -- 40:1 Minimum (5.5-6.5 GHz) -- 25:1 Typical (0.60-6.5 GHz) -- 50:1¹ Step Size (Probes) -- 7.8 microinches ² Step Size (Carriage) -- 234.4 microinches ² Connectors -- Precision 7mm ³ Power Capability -- 250 W CW; 2.5 kW PEP ⁴ Vector Repeatability (Min.) -- -50 dB Insertion Loss (probes fully retracted) -- 0.3 dB

- ¹ Defined as the minimum VSWR over 70% of the frequency range.
- ² Based on microstepping (1/16) the drive motors.
- ³ Precision 7mm per Maury data sheet 5E-060.
- ⁴ Power rated at maximum VSWR.

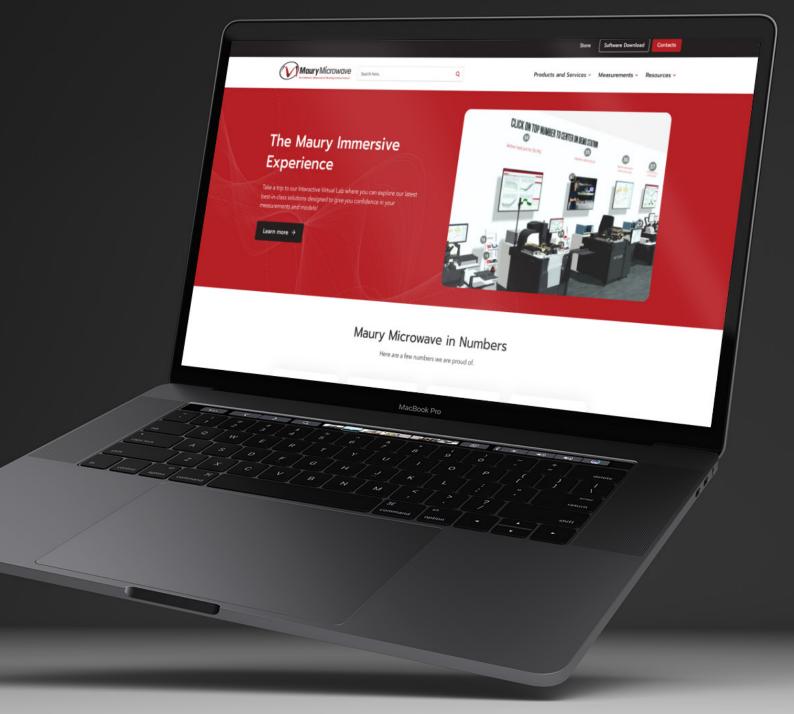
XT981HL13 / XT981HL14 / XT981HL15 / XT981HL16 XT981AL14 / XT981BL10 / XT981BL18 / XT981VL10 Dimensions in Inches [mm]





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Maury Microwave

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