## Test Port Cable Assemblies

DATA SHEET / 2Z-002



#### **Test Port Cable Assemblies**

#### Features and Benefits

- > Industry's best phase stability with flexure improves measurement accuracy and ensures repeatable and reliable measurements
- > Superior flexibility and anti-skid band ensures the cables can be arbitrarily positioned with no spring-back or stress on DUT
- > Increased crush resistance and flex cycles enhances longevity and can lead to years of uninterrupted use

- > Color-coded connectors reduce potential for connection mistakes
- > The best amplitude and phase stability reduces measurement uncertainty and increases confidence in measurements
- > Standard lengths and connector configurations in stock; custom lengths and configurations available



#### **Available Models - Cable Assemblies**

| C               | Maralal Ni wala            | Compostor Time 1                       | Commontos Timo 2                   | Cable  | e Length |                     |  |  |
|-----------------|----------------------------|--|------------------------------------|--------|----------|---------------------|--|--|
| Connector       | Model Number               | Connector Type 1                       | Connector Type 2                   | Inches | СМ       | Frequency Range (GH |  |  |
|                 | SV-185-FM-25               |  | NMD 1.85mm - Male                  | 25     | 63.5     |                     |  |  |
|                 | SV-185-FF-25               |  | 1.85mm - Female                    | 25     | 63.5     |                     |  |  |
| 1.85mm          | SV-185-FM-38               | NMD 1.85mm - Female                    | NMD 1.85mm - Male                  | 38     | 96.5     | DC - 67             |  |  |
| 1.00111111      | SV-185-FF-38               | INIVID 1.65IIIIII - FeIIIale           | 1.85mm - Female                    | 30     | 96.5     | DC - 67             |  |  |
|                 | SV-185-FM-48               |  | NMD 1.85mm - Male                  | 48     | 121.9    |                     |  |  |
|                 | SV-185-FF-48               |  | 1.85mm - Female                    | 40     | 121.9    |                     |  |  |
|                 | SV-24-FM-25                |  | NMD 2.4mm - Male                   | 25     | 62.5     |                     |  |  |
|                 | SV-24-FF-25                |  | 2.4mm - Female                     | 25     | 63.5     | DO 50               |  |  |
| 2.4mm           | SV-24-FM-38                | NMD 2.4mm - Female                     | NMD 2.4mm - Male                   | 38     | 00.5     |                     |  |  |
| 2.4mm           | SV-24-FF-38                | NIMID 2.4mm - Female                   | 2.4mm - Female                     | 38     | 96.5     | DC - 50             |  |  |
|                 | SV-24-FM-48                |  | NMD 2.4mm - Male                   | 48     | 121.9    |                     |  |  |
|                 | SV-24-FF-48                |  | 2.4mm - Female                     | 48     | 121.9    |                     |  |  |
|                 | SV-292-FM-25               |  | NMD 2.92mm - Male                  | 0.5    | 00.5     |                     |  |  |
|                 | SV-292-FF-25               |  | 2.92mm - Female                    | 25     | 63.5     |                     |  |  |
|                 | SV-292-FM-38               |  | NMD 2.92mm - Male                  | 20     | 00.5     | 7                   |  |  |
| 2.92mm          | SV-292-FF-38               | NMD 2.92mm - Female                    | 2.92mm - Female                    | 38     | 96.5     | DC - 40             |  |  |
|                 | SV-292-FM-48               |  | NMD 2.92mm - Male                  | 40     | 121.9    |                     |  |  |
|                 | SV-292-FF-48               |  | 2.92mm - Female                    | 48     | 121.9    |                     |  |  |
|                 | SV-24292-FM-25             |  | NMD 2.92mm - Male                  | 0.5    | 00.5     |                     |  |  |
|                 | SV-24292-FF-25             |  | 2.92mm - Female                    | 25     | 63.5     |                     |  |  |
| 2.4             | SV-24292-FM-38             | \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\ | NMD 2.92mm - Male                  | 20     | 00.5     | DC - 40             |  |  |
| 2.4mm to 2.92mm | SV-24292-FF-38             | NMD 2.4mm - Female                     | 2.92mm - Female                    | 38     | 96.5     |                     |  |  |
|                 | SV-24292-FM-48             |  | NMD 2.92mm - Male                  | 40     | 121.0    | 1                   |  |  |
|                 | SV-24292-FF-48             |  | 2.92mm - Female                    | 48     | 121.9    |                     |  |  |
|                 | SV-35-FM-25                |  | NMD 3.5mm - Male                   | 25     | 63.5     |                     |  |  |
| 3.5mm           | SV-35-FF-25                |  | 3.5mm - Female                     | 25     | 65.5     | DC - 26.5           |  |  |
|                 | SV-35-FM-38                | NMD 3.5mm - Female                     | NMD 3.5mm - Male                   | 38     | 96.5     |                     |  |  |
|                 | SV-35-FF-38                | -                                      | 3.5mm - Female                     |        |          | -                   |  |  |
|                 | SV-35-FM-48<br>SV-35-FF-48 | -                                      | NMD 3.5mm - Male<br>3.5mm - Female | 48     | 121.9    |                     |  |  |
|                 | SV-7-XX-25                 |  | 5.5mm remale                       | 25     | 63.5     |                     |  |  |
| 7mm             | SV-7-XX-38                 | 7mm - Genderless                       | 7mm - Genderless                   | 38     | 96.5     | DC - 18             |  |  |
|                 | SV-7-XX-48                 | 1                                      | 22200                              | 48     | 121.9    | 1                   |  |  |

#### **Stability Specifications**

| StabilityVNA™ Cable Type | Frequency | Length | Typical Phase Stability with Flexure | Typical Amplitude Stability with Flexure |  |  |  |
|--------------------------|-----------|--------|--------------------------------------|--|--|--|--|
| CVAOE                    | 67 GHz    | 25"    | ±4°                                  | ±0.05 dB                                 |  |  |  |
| SV-185                   | 67 GHZ    | 38"    | ±5°                                  | ±0.07 dB                                 |  |  |  |
| SV 24                    | 50 GHz    | 25"    | ±2°                                  | ±0.02 dB                                 |  |  |  |
| SV-24                    | 50 GHZ    | 38"    | ±4°                                  | ±0.03 dB                                 |  |  |  |
| 677.202                  | 40 CU-    | 25"    | ±2°                                  | 10.03 40                                 |  |  |  |
| SV-292                   | 40 GHz    | 38"    | ±3°                                  | ±0.02 dB                                 |  |  |  |
| SV 2E                    | 26.5 GHz  | 25"    | ±2°                                  | 10 03 4B                                 |  |  |  |
| SV-35                    | 20.5 GHZ  | 38"    | ±2                                   | ±0.02 dB                                 |  |  |  |
| SV-7                     | 10 CLI=   | 25"    | 13°                                  | 10.03 40                                 |  |  |  |
|                          | 18 GHz    | 38"    | ±2°                                  | ±0.02 dB                                 |  |  |  |

#### **Electrical Specifications**

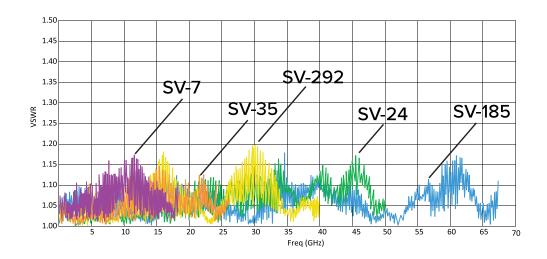
| Stability™ Cable Type               | SV-185               |                       | SV-24 |             | SV-29       | SV-292 SV-24292 |             | SV-35    |             |                   | SV-7           |         |            |      |             |  |
|-------------------------------------|----------------------|-----------------------|-------|-------------|-------------|-----------------|-------------|----------|-------------|-------------------|----------------|---------|------------|------|-------------|--|
| Maximum Frequency                   | 67 GHz               |                       |       | 50 GHz      |             |                 | 40 GHz      |          |             | 26.5 GHz          |                |         | 18 GHz     |      |             |  |
| Typical Insertion Loss (cable only) | 1.79 dB/ft           |                       |       | 1.00 dB/ft  |             |                 | 0.89 dB/ft  |          |             | 0.72 dB/ft        |                |         | 0.59 dB/ft |      | t           |  |
| VSWR (typical)                      | 1.35:1               |                       |       | 1.25:1      |             |                 | 1.25:1      |          |             | 1.18:1            |                |         |            |      |             |  |
| VSWR (maximum)                      | 1.40:1               |                       |       | 1.35:1      |             |                 | 1.32:1      |          |             | 1.25:1            |                |         |            |      |             |  |
| Cable Length (in)                   | 25                   | 38                    | 48    | 25          | 38          | 48              | 25          | 38       | 48          | 25                | 38             | 48      | 25         | 38   | 48          |  |
| Typical Insertion Loss (dB)         | 4.36                 | 6.35                  | 7.88  | 2.70        | 3.79        | 4.62            | 2.41        | 3.37     | 3.37 4.11   |                   | 2.73           | 3.32    | 1.42       | 2.05 | 2.54        |  |
| Max Insertion Loss (dB)             | 4.69                 | 6.68                  | 8.21  | 2.98        | 4.07        | 4.90            | 2.66        | 3.62     | 4.37        | 2.16              | 2.93           | 3.53    | 1.77       | 2.41 | 2.90        |  |
| Typical Phase Stability (degree)    | ±4°                  | ±5°                   | ±7°   | ±2°         | ±           | 4°              | ±2°         | 1        | ±3°         | ±2°               |                | ±3° ±2° |            | 2°   | ±3°         |  |
| Max Phase Stability<br>(degree)     | ±7°                  | ±:                    | 9°    | ±3.5°       | ±           | 8°              | ±3°         | ŧ        | ±6°         |                   | ±5.5°          |         | ±2.5°      |      | ±4°         |  |
| Typical Amplitude Stability (dB)    | ±0.05<br>dB          | ±0.0                  | 7 dB  | ±0.02<br>dB | ±0.0        | 3 dB            | ±0.0        | 2 dB     | ±0.03<br>dB | ±0.0              | )2 dB ±0.03 dB |         | ±0.02 dB   |      | ±0.03<br>dB |  |
| Max Amplitude Stability (dB)        | ±0.15<br>dB          | ±0.20                 | D° dB | ±0.08<br>dB | ±0.10<br>dB | ±0.13<br>dB     | ±0.08<br>dB | ±0.10 dB |             | ±0.08 dB ±0.10 dB |                |         | ±0.08 dB   |      | ±0.10<br>dB |  |
| Impedance (nominal)                 | 50 ohm               |                       |       |             |             |                 |             |          |             |                   |                |         |            |      |             |  |
| Velocity of Propogation             | 74% (nominal)        |                       |       |             |             |                 |             |          |             |                   |                |         |            |      |             |  |
| Shielding Effectiveness             | > 100 dB (DC-18 GHz) |                       |       |             |             |                 |             |          |             |                   |                |         |            |      |             |  |
| Time Delay (nominal)                |                      | 1.34 ns/ft (4.5 ns/m) |       |             |             |                 |             |          |             |                   |                |         |            |      |             |  |

#### **Mechanical Specifications**

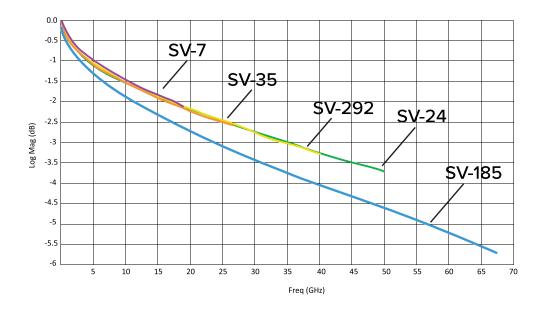
| medianear openications               |                        |                                 |    |       |                        |    |        |                        |                        |    |                        |                        |      |                        |    |    |                        |    |
|--------------------------------------|------------------------|---------------------------------|----|-------|------------------------|----|--------|------------------------|------------------------|----|------------------------|------------------------|------|------------------------|----|----|------------------------|----|
| Stability™<br>Cable Type             | SV-185                 |                                 |    | SV-24 |                        |    | SV-292 |                        | SV-24292               |    | SV-35                  |                        | SV-7 |                        |    |    |                        |    |
| Cable Outer<br>Diameter<br>(nominal) |                        | 0.6 in (15.1mm)                 |    |       |                        |    |        |                        |                        |    |                        |                        |      |                        |    |    |                        |    |
| Cable<br>Length (in)                 | 25                     | 38                              | 48 | 25    | 38                     | 48 | 25     | 38                     | 48                     | 25 | 38                     | 48                     | 25   | 38                     | 48 | 25 | 38                     | 48 |
| Nominal<br>Weight                    | 11.1 oz/ft<br>(315g/m) | 13.6 oz/ft<br>(385g/m)          |    |       | 13.6 oz/ft<br>(385g/m) |    |        | 13.6 oz/ft<br>(385g/m) | 16.1 oz/ft<br>(455g/m) |    | 13.6 oz/ft<br>(385g/m) | 16.1 oz/ft<br>(455g/m) |      | 13.6 oz/ft<br>(385g/m) |    |    | 13.6 oz/ft<br>(385g/m) |    |
| Flex Life<br>Cycles<br>(typical)     |                        | >50,000                         |    |       |                        |    |        |                        |                        |    |                        |                        |      |                        |    |    |                        |    |
| Min. Bend<br>Radius                  |                        | 2 in (50mm)                     |    |       |                        |    |        |                        |                        |    |                        |                        |      |                        |    |    |                        |    |
| Crush<br>Resistance                  |                        | >839 lbsf/in (150 kgf/cm)       |    |       |                        |    |        |                        |                        |    |                        |                        |      |                        |    |    |                        |    |
| Operating<br>Temperature<br>Range    |                        | 64.4°F to 82.4°F (18°C to 28°C) |    |       |                        |    |        |                        |                        |    |                        |                        |      |                        |    |    |                        |    |

## Maury StabilityVNA™ Cable Assembly Typical Performance

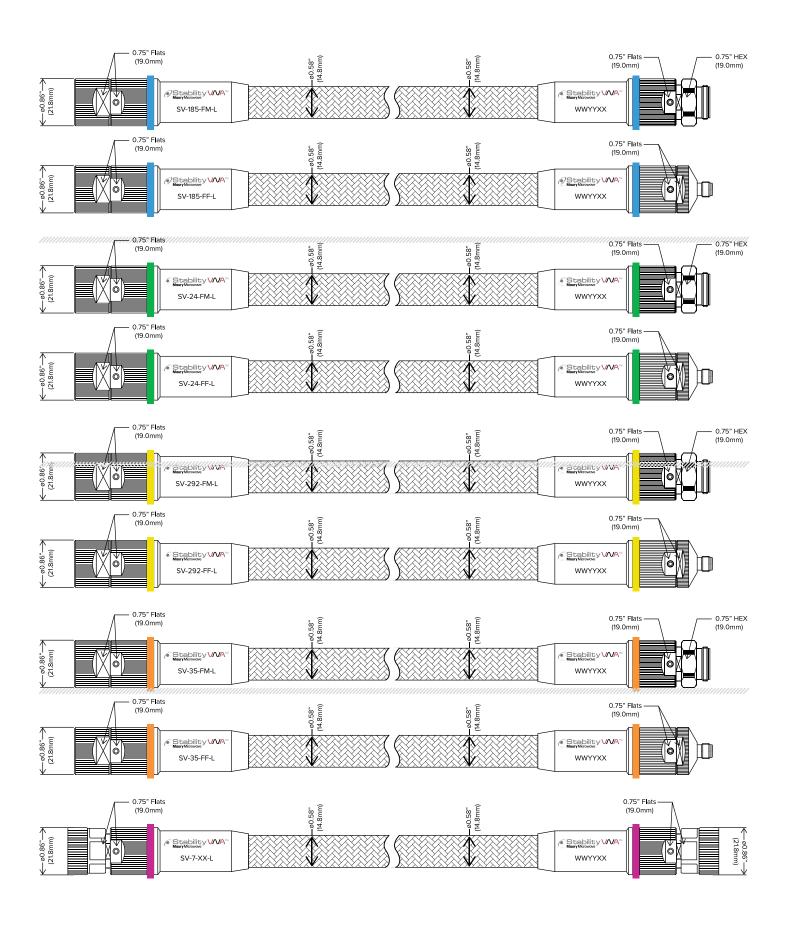
Maury StabilityVNA™ 38" Cable Assembly Typical VSWR



Maury StabilityVNA™ 38" Cable Assembly Typical Insertion Loss



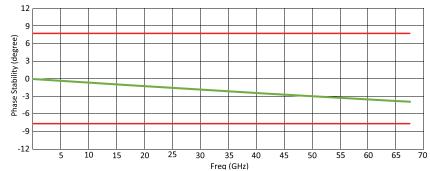
#### **StabilityPlus™ Dimensions**



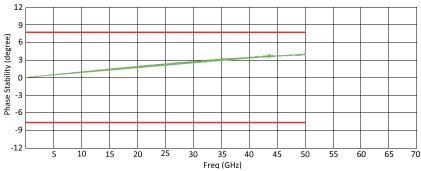
The maximum value for phase and amplitude stability was established using the following method. The cable was terminated with a short. With the cable in a straight position the VNA was normalized. The cable was coiled 180° around a mandrel 4 inches in diameter counterclockwise and held in position for one sweep. The maximum deviation over the frequency range was recorded. The cable was then coiled 180° around the mandrel clockwise and held in position for one sweep and the maximum deviation was recorded. The cable was then returned to its original position for one sweep and the maximum deviation was recorded.

The plots on the right show the recorded worst-case phase variation.

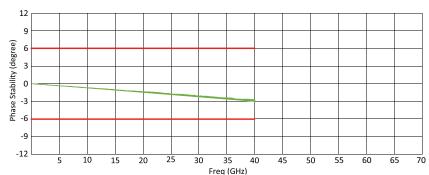
#### Exemplary data for SV-185-FM-38



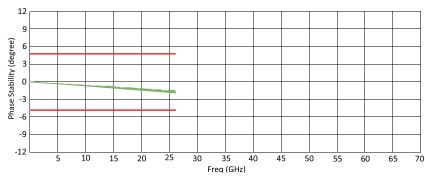
#### Exemplary data for SV-24-FM-38



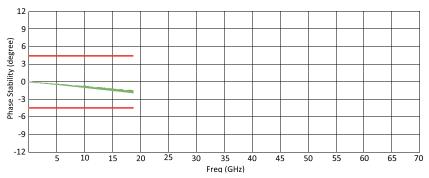
#### Exemplary data for SV-292-FM-38



#### Exemplary data for SV-35-FM-38



#### Exemplary data for SV-7-XX-38

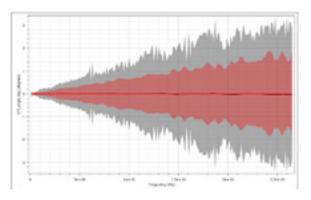


#### S-parameter measurements with uncertainty

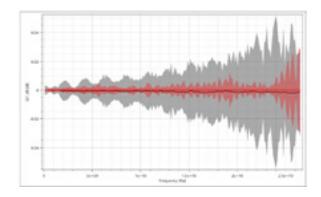
A cable's *phase stability with flexure* specification is a metric used to communicate the impact of cable movement on a DUT measurement. It implies that lower specifications lessen the impact on the measurement (i.e. a cable with a 2° phase stability with flexure specification will have a lesser impact on a measurement than a cable with a 5° phase stability). However, the methods used to determine this specification may not be consistent across manufacturers, and likely do not represent the actual cable movement range of a user.

A better metric to understand a cable's impact on a DUT measurement is "uncertainty contribution". The cable's impact on measurement uncertainty can be calculated by moving the cable through a user's actual range of motion and recording the S-parameters across the movement. This technique has been thoroughly documented by the European Association of National Metrology Institutes (EURAMET)\* and has been made commercially available in Maury's Insight<sup>TM\*\*</sup> calibration and measurement software platform.

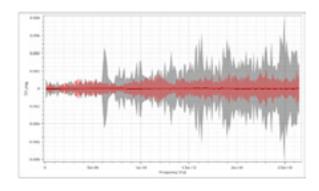
The plots on the right show typical S-parameter measurements with uncertainty boundaries on different types of DUTs. The boundaries shown only consider the cable's direct contribution on measurement uncertainty.



S11\_phase measured on a short circuit termination SV-35-FM-38 shown in red; leading global competitor shown in grey



S21\_mag measured on a short circuit termination SV-35-FM-38 shown in red; leading global competitor shown in grey



S11\_mag measured on a short circuit termination SV-35-FM-38 shown in red; leading global competitor shown in grey

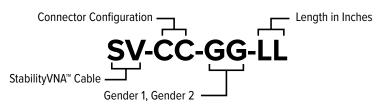
<sup>\*</sup> https://www.maurymw.com/pdf/I-CAL-GUI-012.pdf

<sup>\*\*</sup> https://www.maurymw.com/Precision/Insight\_Software.php



#### Ordering Instructions for StabilityVNA™ Cable Assemblies

Standard StabilityVNA™ Cable Assemblies



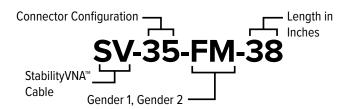
| CC  | GG  | LL (Standard Lengths) |
|---|---|-----------------------|
| 35 (3.5mm)<br>292 (2.92mm)<br>24 (2.4mm)<br>185 (1.85mm)<br>7 (7mm) | FM (NMD Female to NMD Male) FF (NMD Female to Standard Female) *XX (Genderless to Genderless) *FX (NMD Female to Genderless) *XM (Genderless to NMD Male) *XF (Genderless to Standard Female) | 25<br>38<br>48        |

NOTE: Custom lengths and configurations available

#### EXAMPLE:

The following is a StabilityVNA™ cable assembly with 3.5mm NMD Female to NMD Male connectors, and 38 inches overall length.

#### Configuration Sample



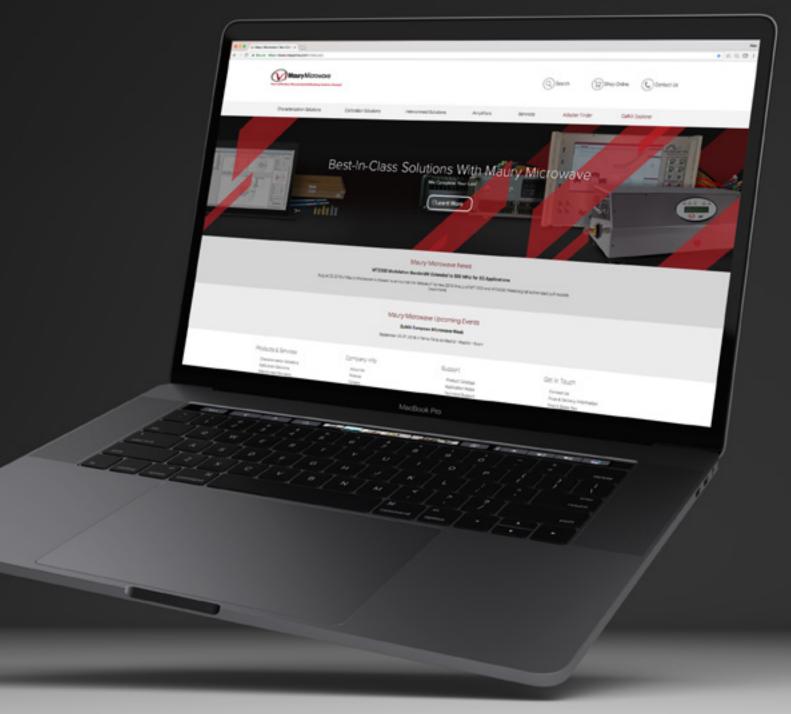
#### EXAMPLE:

The following is a StabilityVNA™ cable assembly with 2.4mm NMD Female connector on one end and 2.92mm NMD Male connector on the other end, and 38 inches overall length.



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#### CONTACT US:

W / maurymw.com E / maury@maurymw.com P / +1-909-987-4715 F / +1-909-987-1112 2900 Inland Empire Blvd Ontario, CA 91764

